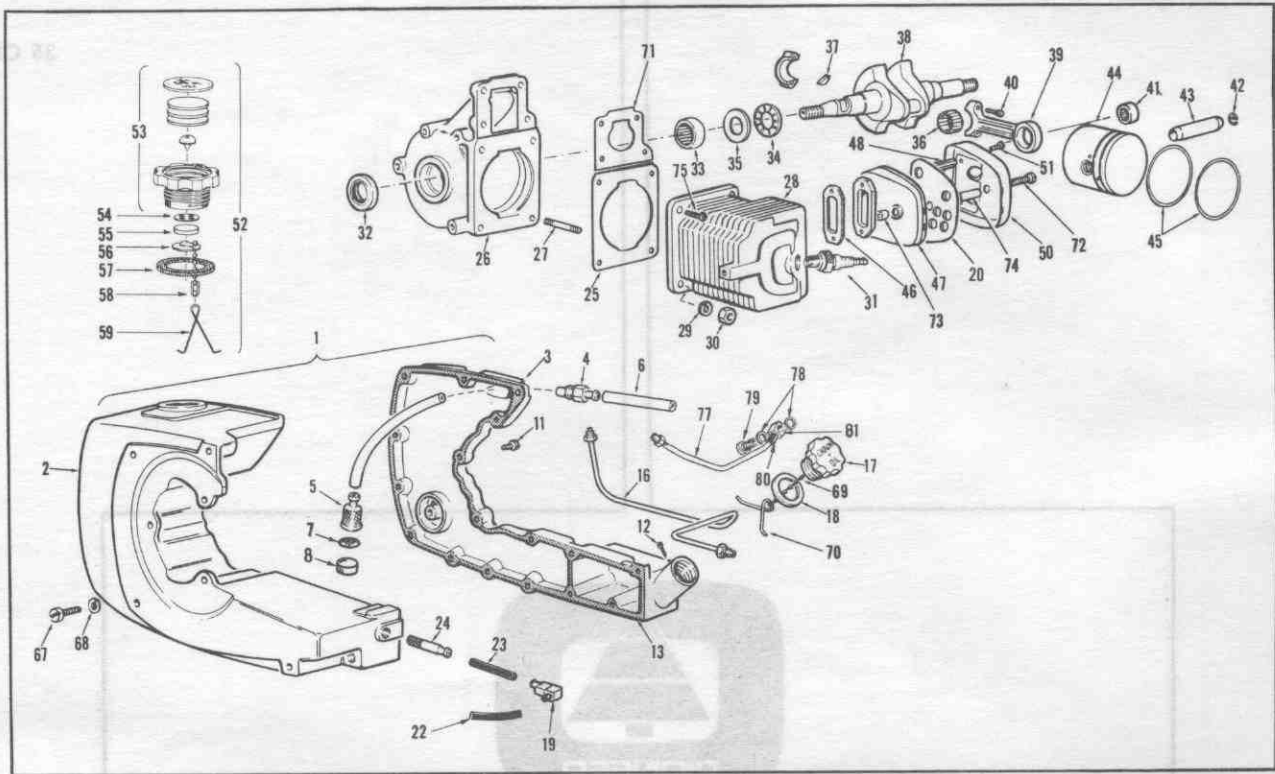


ILLUSTRATED PARTS CATALOGUE

**models
2200, 2270**



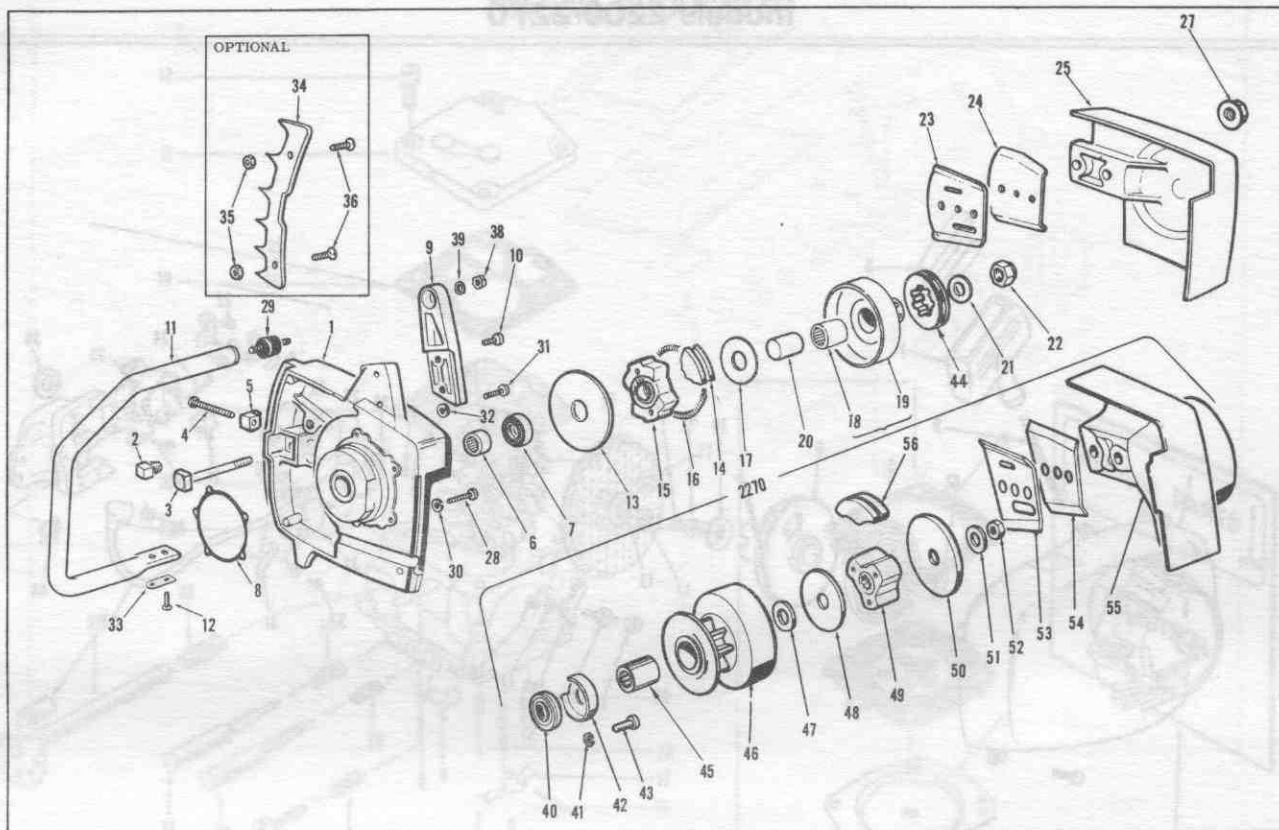
models 2200/2270



PICK UP ASSEMBLIES & ENGINE PARTS LIST

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	473456	Fuel & Oil Tank Assembly (2200)*	1	38	429470	Crankshaft - 2270	1
	473457	Fuel & Oil Tank Assembly (2270)*	1	39	471854	Con Rod Assy. (incl. parts ç)	1
2	429474	* Fuel & Oil Tank	1	40	311761	ç Cap Screw	2
3	429534	* Tank Cover (2200) 429535(2270)	1	41	429444	ç Wrist Pin Bearing	1
4	473826	* Fitting & Hose Assy.	1	42	427671	Retainer - Wrist Pin	2
5	473459	* Pickup	1	43	427670	Wrist Pin	1
6	429533	* Hose	1	44	471697	Piston with Dowell Pins	1
7	429530	* Screen - Fuel Pickup	1	45	471698	Piston Ring Kit	1
8	425670	* Filter - Felt	1	46	428189	Gasket - Muffler	1
11	428358	* Screw - Cover to tank	17	47	471641	Muffler Body Assy.	1
12	306370	* Cotter Pin	1	48	428169	Stud - Muffler	2
13	428146	* Gasket - Tank to cover	1	50	471612	Cover - Muffler	1
16	471528	Oil Line - Pump to Bar	1	51	305230	Screw - Muffler	2
17	471343	Oil Filler Cap & Gasket Assy. (includes parts marked with ç)		52	471820	Gas Cap Assembly Complete (includes parts marked with i)	1
18	427689	çGasket - Oil Filler Cap	1	53	471821	i Gas Cap Body Assembly	1
19	428459	Fitting - Oil Pickup in Tank	1	54	428600	i Cover Plate	1
20	428573	Baffle Plate		55	427994	i Filter - Disc.	1
22	428460	Oil Line - Tank to Pump	1	56	427278	i Cover	1
23	428337	Hose - Oiler Pickup Line	1	57	425087	i Gasket	1
24	472152	Pickup Body Assembly	1	58	427277	i Bead Chain	1
25	428131	Gasket - Crankcase to Cylinder	1	59	427213	i Lock Spring	1
26	472337	Crankcase Assembly (includes parts marked " ")		67	309330	Screw - Tank to Crankcase	3
27	426642	" Stud - to cylinder	2	68	304145	Lockwasher	3
28	428190	Cylinder	1	69	427690	& Bead Chain	1
29	306396	Lockwasher	4	70	427288	& Lock Spring	1
30	306397	Nut	2	71	428130	Gasket - Reed to R. Handle	1
31	428006	Spark plug CJ8	1	72	311753	Screw (Muffler to Cylinder)	1
32	427656	Seal - Crankcase	1	73	428248	Spacer (Short)	1
33	427657	Bearing	1	74	428279	Spacer (Long)	1
34	412840	Thrust Bearing	2	75	306409	Screw - Cylinder to C'case	2
35	427661	Thrust Race	2	77	472956	Oil Line (Auto Oiler) - 2270	1
36	473837	Bearing Needle	1	78	307554	Gasket - 2270	2
37	428409	Fly Wheel Key	1	79	471606	Pickup Head - 2270	1
38	429406	Crankshaft - 2200	1	80	427717	Rubber Connector - 2270	1
				81	429134	Banjo Fitting - 2270	1

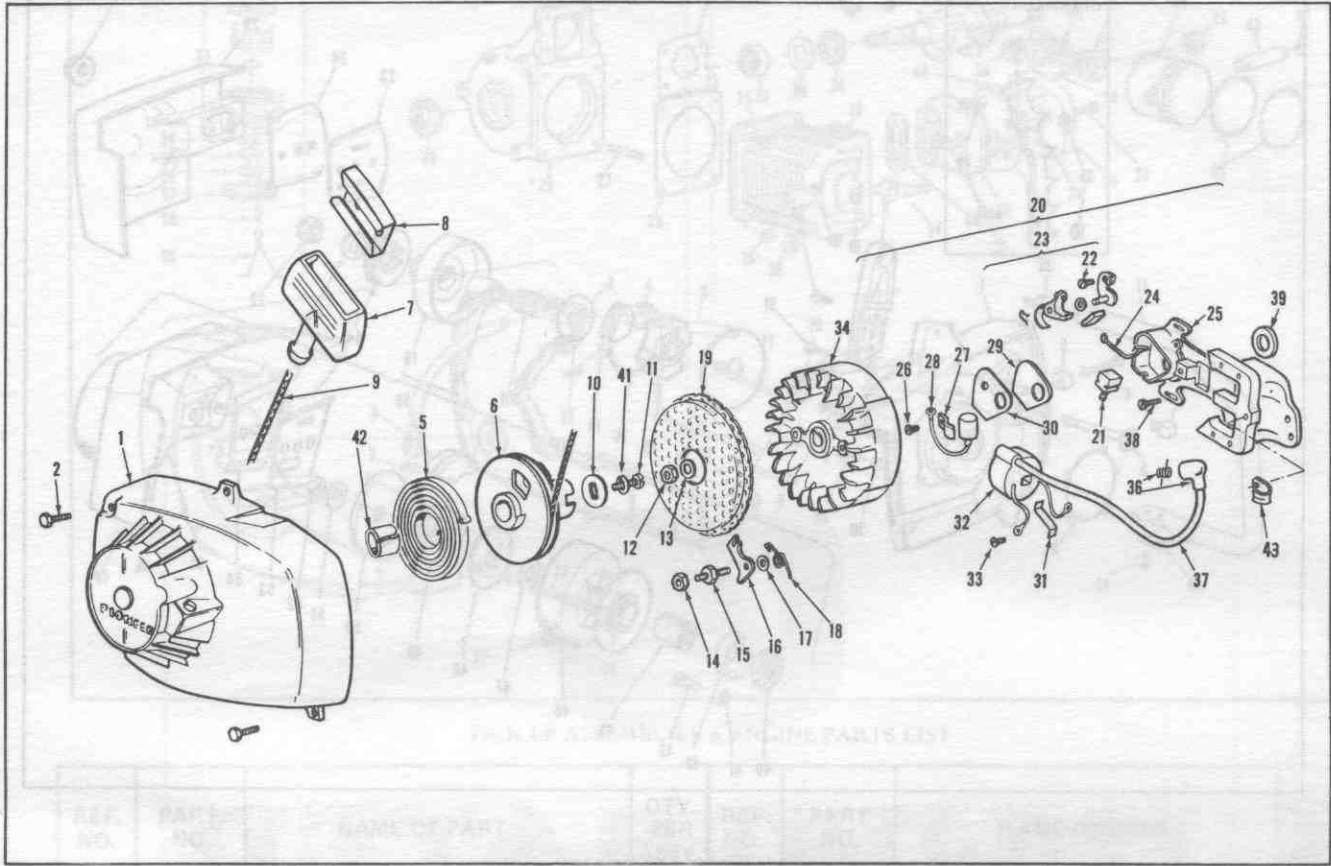
models 2200/2270



CLUTCH PARTS LIST

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	471601	Bearing Carrier Assy. - 2270	1	27	429661	Nut - Strut Bolt	2
	471334	Bearing Carrier Assy. - 2200 (includes parts marked *)	1	28	307466	Screw - C'case to Brg. Carrier	2
2	427997	Elbow - Oiler	1	29	377582	Rubber Mount	1
3	427659	Bolt - Cutter Bar	2	30	120052	Lockwasher	2
4	201767	* Screw - (Chain Adjust)	1	31	309330	Screw - C'case to Brg. Carrier	3
5	425672	* Pin - (Chain Adjust)	1	32	304145	Lockwasher	3
6	427657	Bearing C'shaft - 2200	1	33	429448	Plate - Handle Mounting	1
7	427656	Oil Seal	1	34	471581	Pivot Grip Assy. Inc. Pts. Mkd. &	1
8	428462	Gasket - C'case to Brg. Carrier	1	35	800053	¿ Nut	2
9	428695	Front Handle Bracket	1	36	307175	¿ Screw	2
10	304606	Screw - Bracket to Saw	2	38	302103	Nut - Handle to Bracket	1
11	473454	Front Handle Bar Assy.	1	39	306799	Washer " " "	1
12	429486	Screw - Handle to Tank	2	40	428128	Oil Seal	1
13	429407	Cover - Clutch	1	41	120052	Lockwasher	1
14	427736	Clutch Shoe	2	42	428140	Seal Cover	1
15	473335	Clutch Driver - 2200	1	43	307466	Screw	2
16	426964	Garter Spring - 2200 - 2270	1	44	471815	Sprocket Segment 3/8 P. 2200	1
17	427737	Inner Thrust Washer - 2200	1	45	429557	¿ Bearing	1
18	425091	x Bearing	1	46	473547	Clutch Drum Assy. 3/8 P. w/c Brg.	1
19	471401	Clutch Drum Assy. (incl. pts. mkd. x) (2200)	1	47	428164	Thrust Washer	1
				48	427915	Clutch Plate	1
20	427742	Inner Race - 2200	1	49	471576	Clutch Driver	1
				50	427916	Clutch Cover Plate	1
21	427743	Outer Thrust Washer - 2200	1	51	120177	Washer	1
22	427181	Lock Nut - Clutch Side - R.H.	1	52	427181	R. H. Locknut	1
23	427775	Inner Guide Plate	1	53	427775	Inner Guide Plate	1
24	427776	Outer Guide Plate	1	54	427776	Outer Guide Plate	1
25	429145	Strut - 2200	1	55	429178	Strut - 2270	1
				56	427187	Clutch Shoe - 2270	3

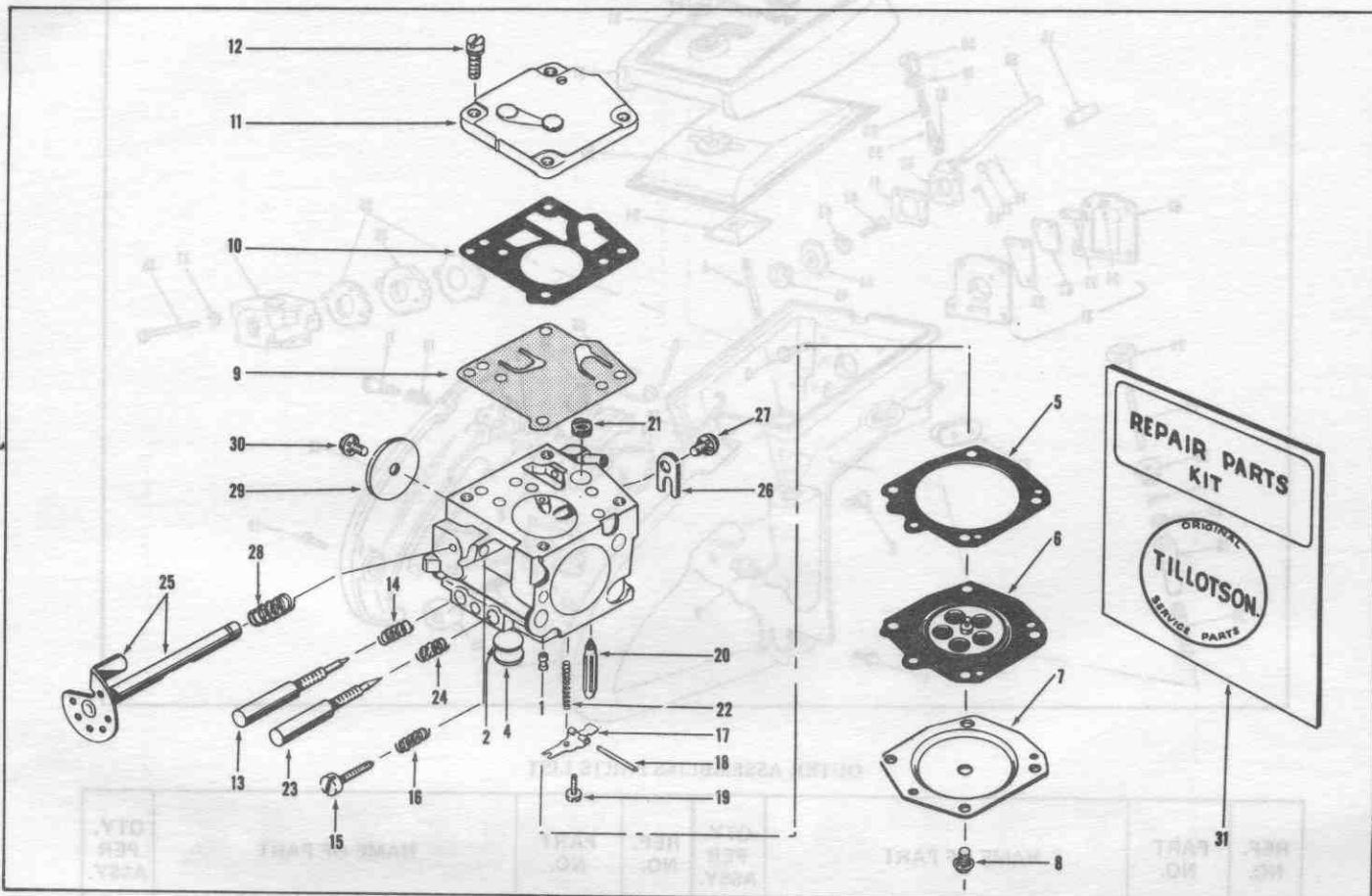
models 2200/2270



STARTER & MAGNETO PARTS LIST

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	472982	Blower Cover Assembly (incl. x)	1	21	471364	* Terminal Connection Unit	1
2	428094	Screw (Blower to Tank)	4	22	471366	* Fixed Contact Clamp Screw Assy.	1
5	427771	Starter Spring	1	23	471500	* Breaker Point Set	1
6	471371	Starter Pulley Assembly	1	24	425698	* Spring Breaker Box	1
7	427370	Handle	1	25	427752	* Stator Plate & Core	1
8	429540	Anchor	1	26	425948	* Condenser Clamp Screw Assy. . .	1
9	426752	Cord	1	27	427754	* Condenser Clamp	1
10	428105	Washer	1	28	471354	* Condenser Group Assembly . . .	1
11	551725	Screw (Pulley to Shaft)	1	29	427757	* Gasket (Cover)	1
12	427826	Locknut (Flywheel)	1	30	427756	* Cover (Breaker Box)	1
13	429851	Washer (Flywheel)	1	31	427748	* Coil Wedge Spring	1
14	800053	Nut (Screen to Pivot)	2	32	471365	* Coil Assembly	1
15	427763	Pivot	2	33	427749	* Coil Grounding Screw	1
16	427765	Starter Pawl	2	34	471362	Flywheel Assembly	1
17	202150	Washer (Pivot to Flywheel)	2	36	580339	Sparky Assy.	1
18	427764	Spring	2	37	427745	High Tension Lead	1
19	427766	Rotating Screen	1	38	304605	Screw	3
20	471590	Stator Assembly Complete (Stator Assembly Includes Parts Marked *)		39	427917	Felt - Magneto to C'case	1
				41	306398	Lockwasher	1
				42	428444	Bearing Liner - Nylon	1
				43	428106	* Clip - Magneto	1

models 2200/2270

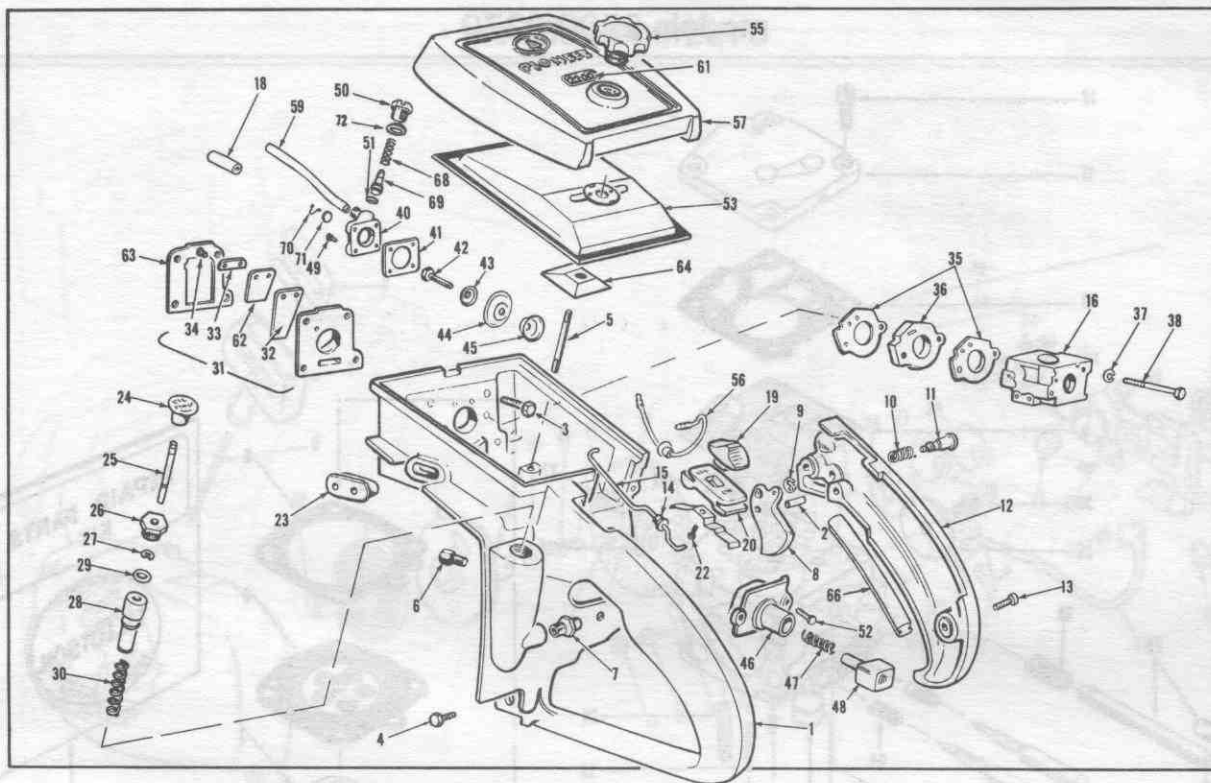


CARBURETOR PARTS LIST

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
	472330	Carburetor Complete		17	*427953	Inlet Control Lever	1
1	471618	Check Valve Assy.	1	18	*427954	Inlet Pinion Pin	1
2	428149	Reducer	1	19	*427962	Inlet Pinion Pin Ret. Screw	1
4	*427948	Welch Plug	1	20	*427952	Inlet Needle	1
5	427950	Gasket	1	21	*427951	Inlet Screen	1
6	*471374	Diaphragm Ass'y.	1	22	*426922	Inlet Tension Spring	1
7	427956	Cover - Diaphragm	1	23	*427960	Main Adj. Screw	1
8	426145	Screw & Lockwasher	4	24	*425449	Main Adj. Screw Spring	1
9	*427941	Diaphragm	1	25	471380	Throttle Shaft & Lever	1
10	427940	Gasket	1	26	427957	Throttle Shaft Clip	1
11	427939	Cover - Pump	1	27	427947	Screw & Lockwasher	1
12	427955	Screw & Lockwasher	4	28	*427961	Throttle Shaft Return Spring	1
13	*428226	Idle Adj. Screw	1	29	425966	Throttle Shutter	1
14	*425449	Idle Adj. Screw Spring	1	30	*427947	Screw & Lockwasher	1
15	*427963	Idle Speed Screw	1	31	471633	Repair Parts Kit (inc. parts mkd. *)	1
16	*427946	Idle Speed Screw Spring	1		472330	Carb. Assy. complete	

* Indicates contents of Repair Parts Kit

models 2200/2270



OUTER ASSEMBLY PARTS LIST

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	471609	Rear Handle Assembly	1	36	427723	Insulating Block - Carburetor . . .	1
2	308016	Roll Pin - Throttle Trigger	1	37	120052	Lockwasher - Carb. - Mounting . .	2
3	313031	Screw - Rear Handle Crankcase . .	4	38	427785	Screw - Carb. to Rear Handle . . .	2
4	510397	Screw - Rear Handle Tank	1	40	472310	Body & Fitting	1
5	428461	Stud	1	41	427715	Gasket	1
6	471478	Outlet Valve Assembly	1	42	426821	Screw No. 6-20	1
7	471780	Inlet Valve Assembly	1	43	426926	Cup Washer	1
8	427696	Throttle Trigger	1	44	426815	Diaphragm - Primer Pump	1
9	309623	Retainer Clip	1	45	426818	Cup - Diaphragm	1
10	428171	Spring - Throttle Lock	1	46	427711	Cover	1
11	427815	Pin - Throttle Lock	1	47	427800	Spring - Primer Button	1
12	429144	Rear Handle Cover	1	48	427712	Button	1
13	307613	Screw Handle Cover	2	49	312475	Screw - Body to Cover	2
14	428352	Grommet - Throttle Link	1	50	429128	End Cap	1
15	427699	Throttle Link	1	51	308528	"O" Ring - Exit Valve	1
16	472330	Carburetor Complete	1	52	200832	Screw - Primer to Rear Handle . . .	2
18	427863	Fuel Hose Tee to Primer	1	53	471355	Air Filter Element	1
19	427128	x Switch Button	1	55	471357	Knob Assembly	1
20	471699	Switch Assembly (incl. pts. mkd. X)	1	56	471368	Switch Wire Assembly	1
22	426662	x Screw Self Tapping (Switch) . . .	1	57	429149	Cover - Air Filter	1
23	428108	Grommet Hi-Lo	1	59	427718	Primer Hose (To Crankcase)	1
24	427704	Button - Oiler	1	61	429181	Decal - 2270	1
25	427705	Push-Rod	1	62	429158	Decal - 2200	1
26	427706	Cap-Oil Pump	1	66	428246	* Reed Stiffener	1
27	427788	Retaining Clip	1	63	428129	Gasket - Reed to C'case	1
28	427098	Plunger - Oiler	1	64	428622	Blowback Shield	1
29	428906	"O" Ring (Oil Pump)	1	66	429161	Cushion	1
30	427925	Spring - Plunger - Oil Pump	1	68	426837	Spring	1
31	471603	Reed Valve Asy. (Incl. pts. mkd. *)	1	69	426835	Stem	1
32	428126	* Reed	1	70	426824	Retaining Clip	1
33	428127	* Reed Backing Plate	1	71	426825	Disc. - Inlet Valve	1
34	428335	* Screw - Reed Valve	2	72	429453	Washer	1
35	427722	Gasket - Carb. Mounting	2				