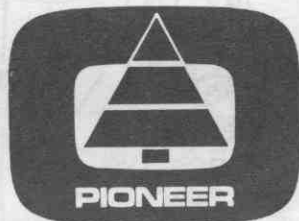


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35 CENTS



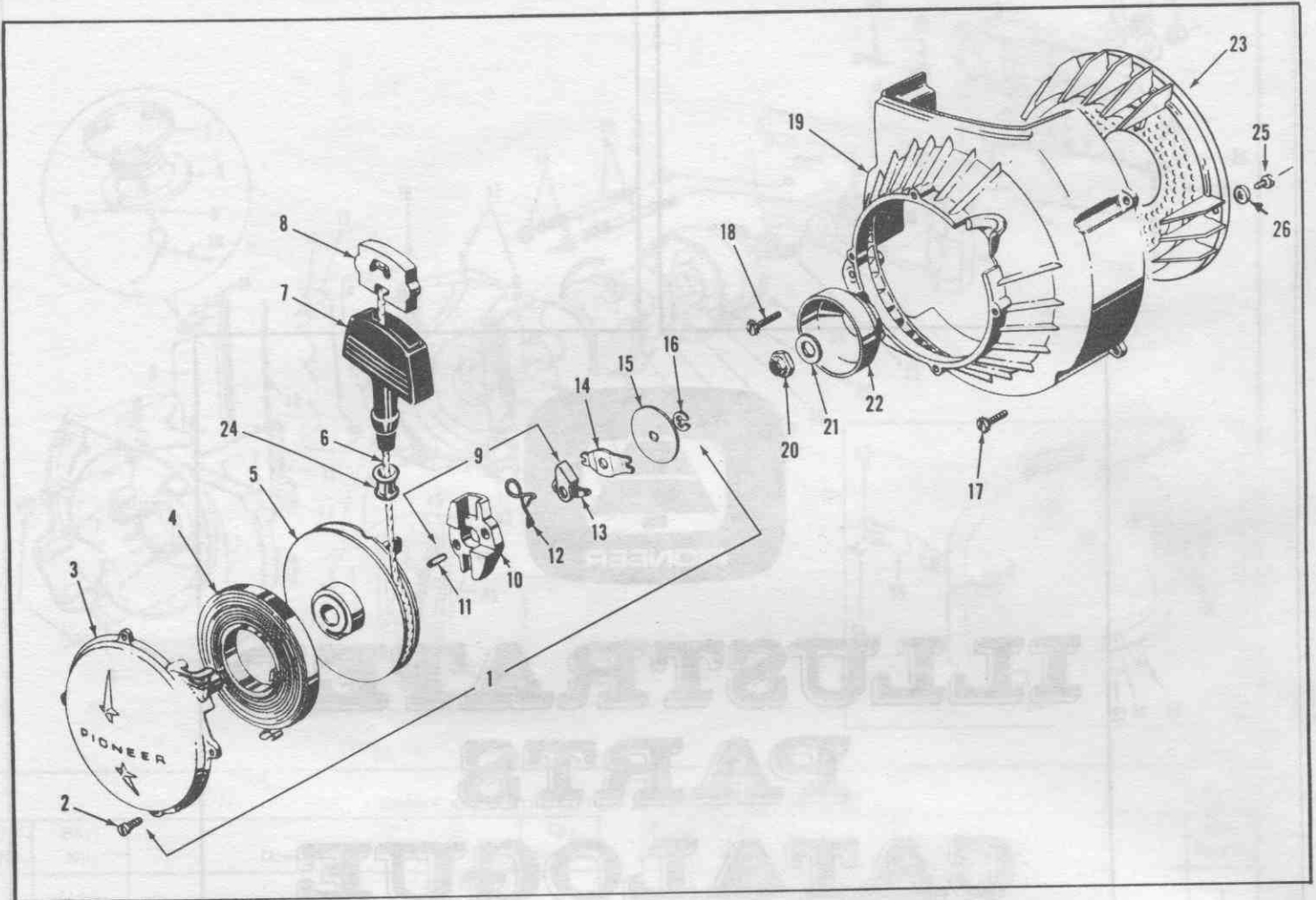
ILLUSTRATED PARTS CATALOGUE

Part No.	Description	QTY	Part No.	Description	QTY
413001	413002
413003	413004
413005	413006
413007	413008
413009	413010
413011	413012
413013	413014
413015	413016
413017	413018
413019	413020
413021	413022
413023	413024
413025	413026
413027	413028
413029	413030
413031	413032
413033	413034
413035	413036
413037	413038
413039	413040

Part No.	Description	QTY	Part No.	Description	QTY
413041	413042
413043	413044
413045	413046
413047	413048
413049	413050
413051	413052
413053	413054
413055	413056
413057	413058
413059	413060
413061	413062
413063	413064
413065	413066
413067	413068
413069	413070
413071	413072
413073	413074
413075	413076
413077	413078
413079	413080
413081	413082
413083	413084
413085	413086
413087	413088
413089	413090

MODELS 1770-1771

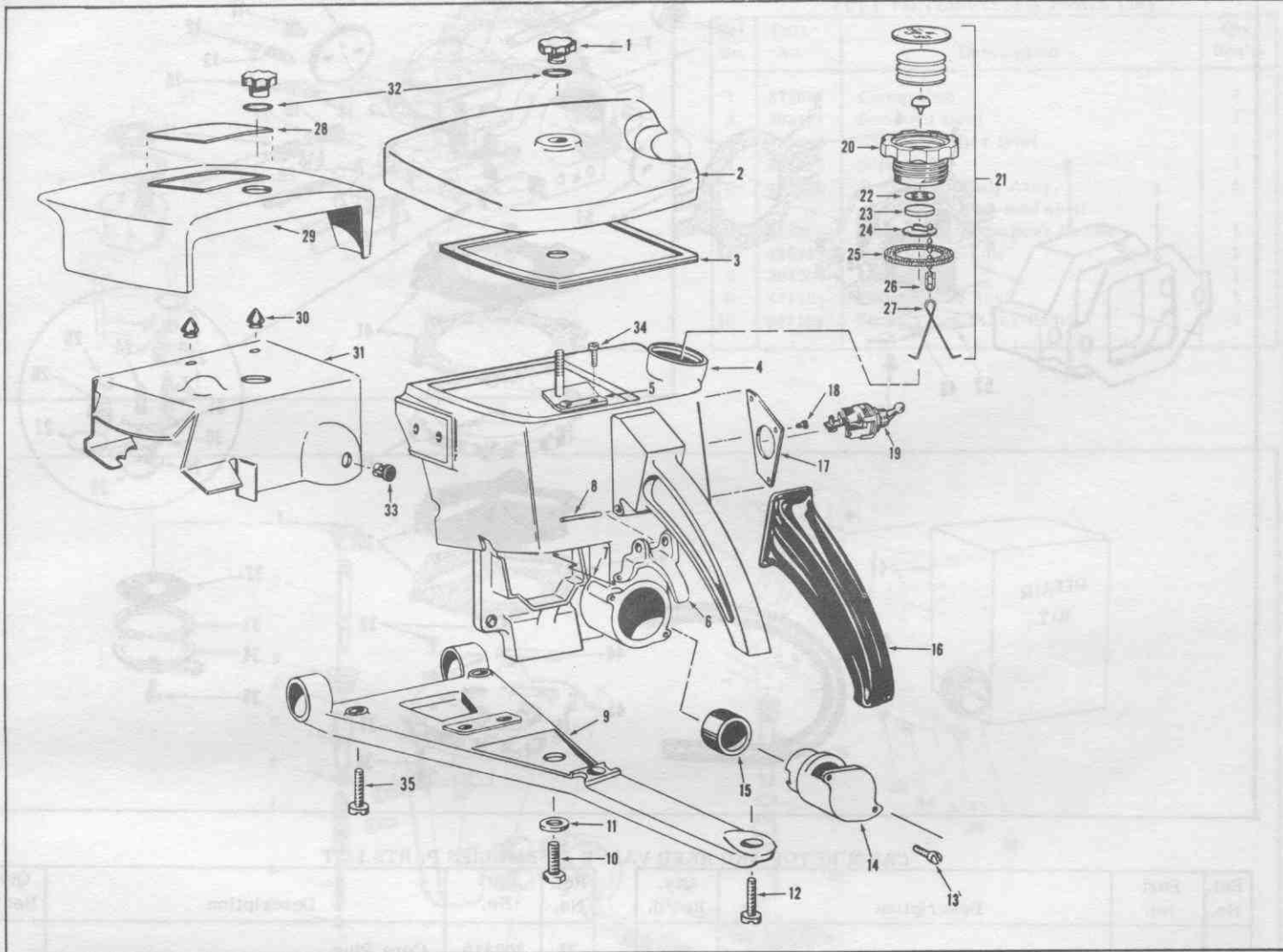




STARTER ASSEMBLY PARTS LIST

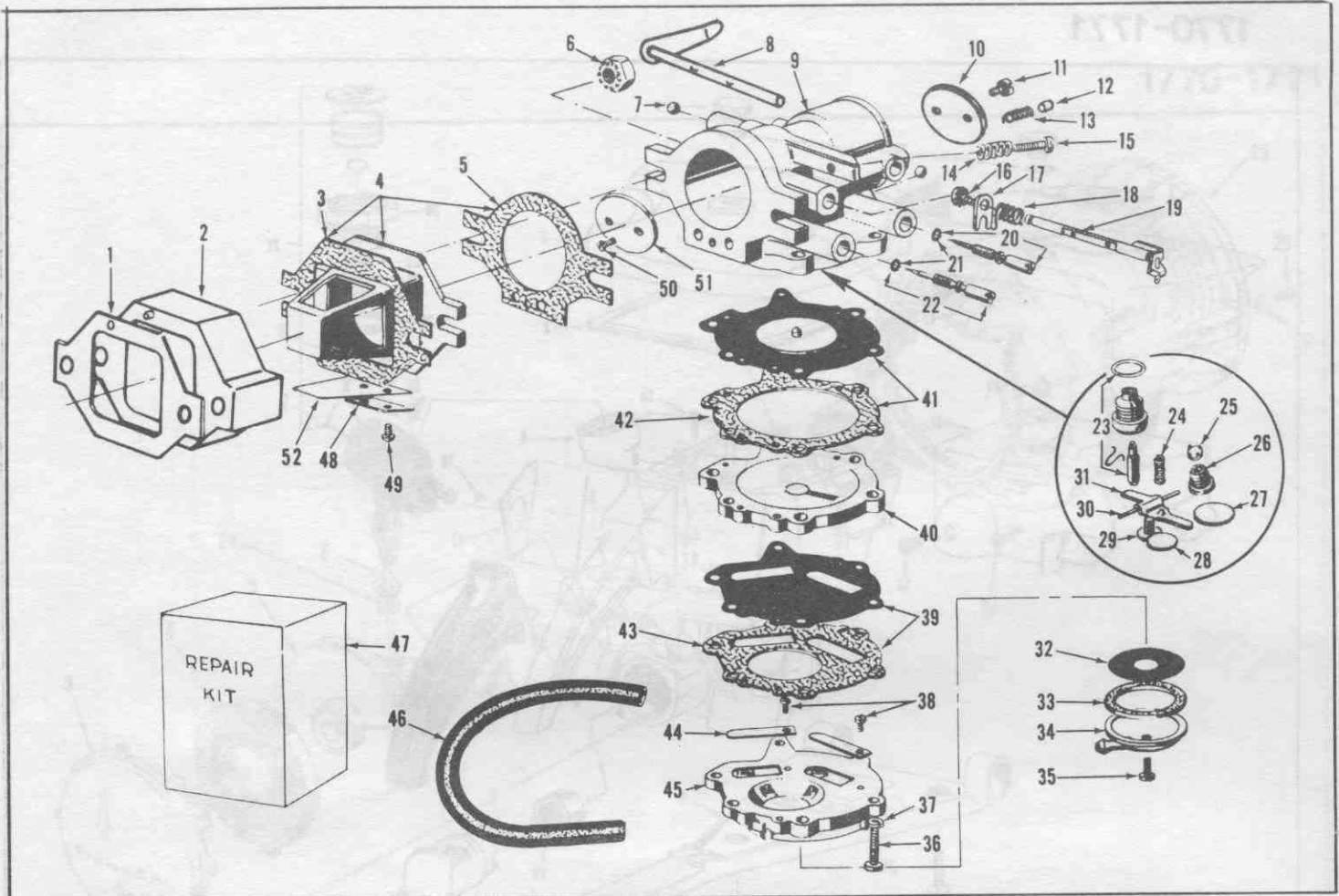
Ref. No.	Part No.	Description	Qty. Req'd.	Ref. No.	Part No.	Description	Qty. Req'd.
1	470968	Starter Assembly	1	15	427165	. Friction Plate	1
2	302948	. Screw (Cover to Housing)	4	16	202139	. "E" Ring	1
3	470969	. Starter Cover Assembly	1	17	302948	Screw (Blower to Crankcase)	3
4	427158	. Starter Rewind Spring	1	18	305725	Screw (Blower, Lamination Crankcase)	1
5	427159	. Starter Pulley	1	19	428745	Blower Cover	1
6	425846	. Starter Cord	1	20	425916	Flywheel Nut	1
7	427370	. Starter Handle	1	21	304671	Washer	1
8	427492	. Anchor	1	22	427167	Starter Cup	1
9	470970	. Starter Pawl Assembly	1	23	429405	Blower Guard	1
10	427161	. . Pawl Block	1	24	303560	Eyelet	1
11	427145	. . Roll Pin	2	25	429456	Screw (Guard to Blower Cover)	4
12	427163	. . Pawl Spring	1	26	303497	Washer	4
13	427162	. . Pawl	1				
14	427164	. Friction Spring	1				

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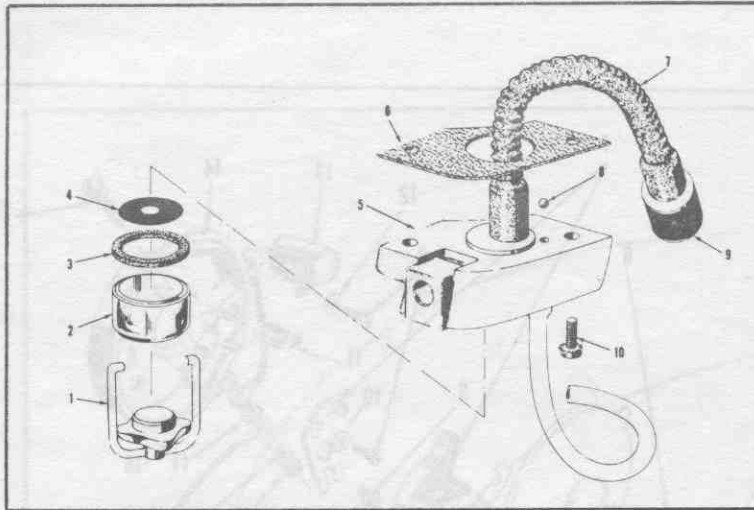
REAR HANDLE ASSEMBLY

Ref. No.	Part No.	Description	Qty. Req'd.	Ref. No.	Part No.	Description	Qty. Req'd.
1	471357	Knob Assembly	2	18	307191	Screw - Switch Cover	3
2	428764	Air Filter Cover	1	19	425101	Switch	1
3	471945	Air Filter Element	1	20	472245	Gas Cap	1
4	473261	Rear Handle & Fuel Tank (with parts marked x)		21	472244	Gas Cap Assembly	1
5	472221	Ret. Plate and Bolt Assembly	1	22	428600	Filter Support Plate	1
6	428750	Throttle Trigger	1	23	427994	Filter Disc	1
7	428836	Throttle Link	1	24	427278	Cover - Valve	1
8	426636	Roll Pin	1	25	425087	Gasket	1
9	429346	Base Plate	1	26	427277	Bead Chain	1
10	300646	Screw (Base Plate to C'Case - 2) (Base Plate to Rear Handle - 3)	5	27	427213	Lock Spring	1
11	306396	Lock Washer	5	28	429494	Decal 1771	1
12	307194	Screw (Base Plate to Rear Handle)	1	29	429347	Outer Shroud	1
13	305230	Screw (Adaptor to Rear Handle)	2	30	426746	Grommet	2
14	429350	Adaptor	1	31	473177	Inner Shroud Assembly	2
15	428840	Intake Grommet	1	32	304614	"O" Ring	2
16	428763	Handle Grip	1	33	602844	Rubber Cap	1
17	428761	Switch Cover	1	34	307194	Screw	2
				35	302288	Screw - Base Plate to C'Case Half	2



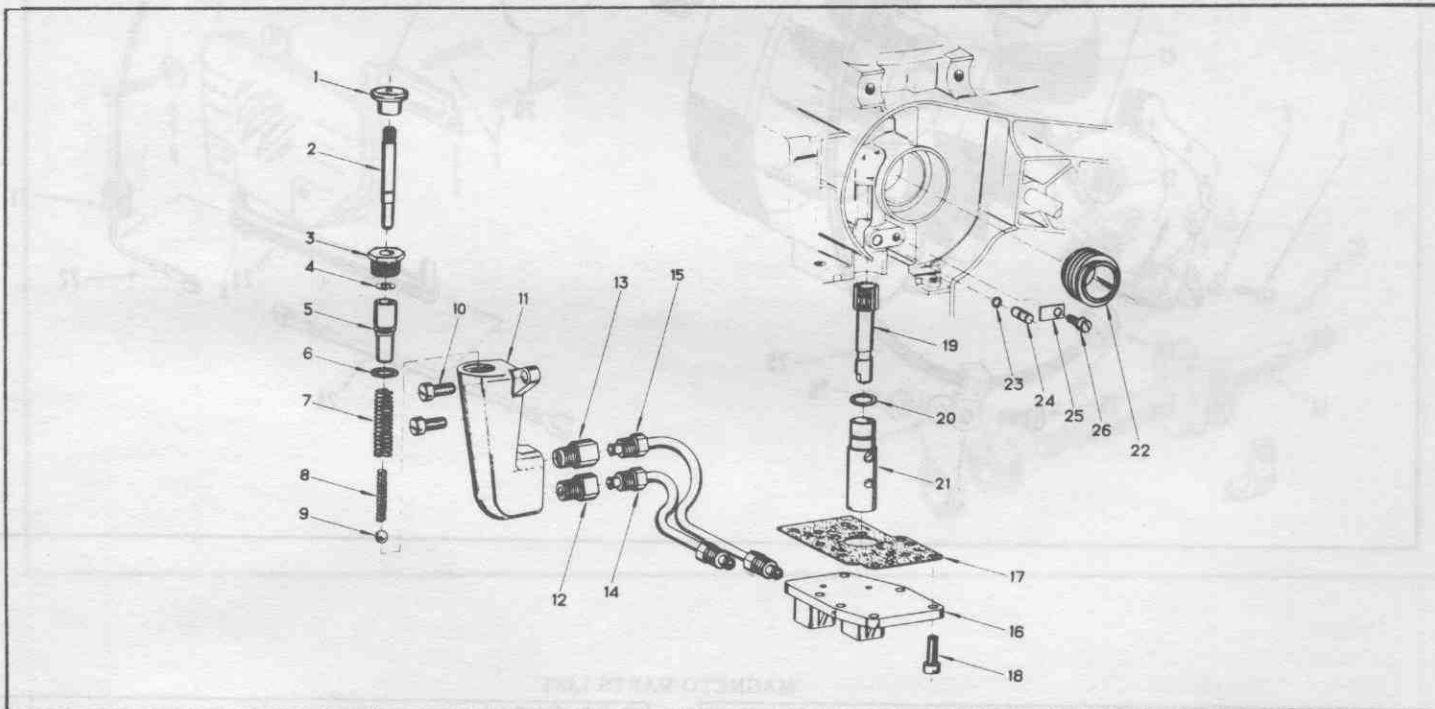
CARBURETOR AND REED VALVE ASSEMBLIES PARTS LIST

Ref. No.	Part No.	Description	Qty. Req'd.	Ref. No.	Part No.	Description	Qty. Req'd.
†	473336	Carburetor Assy. Complete	1	27	202310	Core Plug	1
1	428752	Gasket	1	28	303405	Core Plug	1
2	428751	Insulating Block	1	29	309457	Screw (Hinge Pin)	1
3	427136	Gasket (Rear Handle)	1	30	309456	Hinge Pin	1
4	471116	Reed Valve Assy.	1	31	309420	Lever (Inlet Control)	1
5	427137	Gasket (Reed to Carb.)	1	32	427123	Screen	1
6	304609	Keys Nut	2	33	427369	Gasket (Screen)	1
7	304201	Lead Shot	2	34	310407	Cover	1
8	472207	Choke Shaft & Lever Assembly	1	35	306915	Screw (Cover)	1
9	473337	Carburetor Body & Bushing Assy.	1	36	427248	Screw (Hsg. to Body)	6
10	309448	Choke Valve	1	37	306310	Washer	6
11	303760	Screw (Choke Valve)	2	38	310822	Screw (Valve to Hsg.)	2
12	309449	Friction Pin	1	39	379234	Fuel Pump Diaphragm & Gasket Set	1
13	303236	Spring	1	40	309323	Plate (Diaphragm - Carb.)	1
14	309473	Spring (Idle Adj.)	1	41	379233	Metering Diaphragm & Gasket Set	1
15	309462	Screw (Idle Adj.)	1	42	309463	Metering Gasket	1
16	307191	Screw	1	43	309464	Pump Gasket	1
17	310942	Retainer	1	44	309466	Valve (Fuel Pump)	2
18	309444	Spring Throttle Shaft	1	45	309320	Hsg. & Nipple Assy.	1
19	471935	Throttle Shaft Assembly	1	46	427126	Pickup Line	1
20	379232	Low Speed Adj. Needle	1	47	379235	Repair Kit	1
21	304598	"O" Ring (Low & High Speed)	2	48	427135	Retainer Plate	4
22	379232	Hi Speed Adj. Needle	1	49	303764	Screw (Plate)	8
23	473338	Inlet Needle & Seat Assembly	1	50	303760	Screw (Throttle Valve)	2
24	309455	Spring (Lever)	1	51	311767	Throttle Valve	1
25	309422	Check Valve	1	52	427134	Reed	4
26	309421	Valve Seat	1				



FUEL FILTER SYSTEM PARTS LIST

Ref. No.	Part No.	Description	Qty. Req'd.
1	377607	Clamp Unit	1
2	303121	Sediment Bowl	1
3	427369	Gasket - Filter Bowl	1
4	427123	Screen	1
5	471932	Fuel Filter Body Assy. (complete with lead shot)	1
6	428828	Gasket (Filter to Rear Handle)	1
7	425343	Flex Pickup Line	1
8	304201	Lead Shot	1
9	471121	Pickup Head Assy.	1
10	307194	Screw (Fuel Filter Body)	2



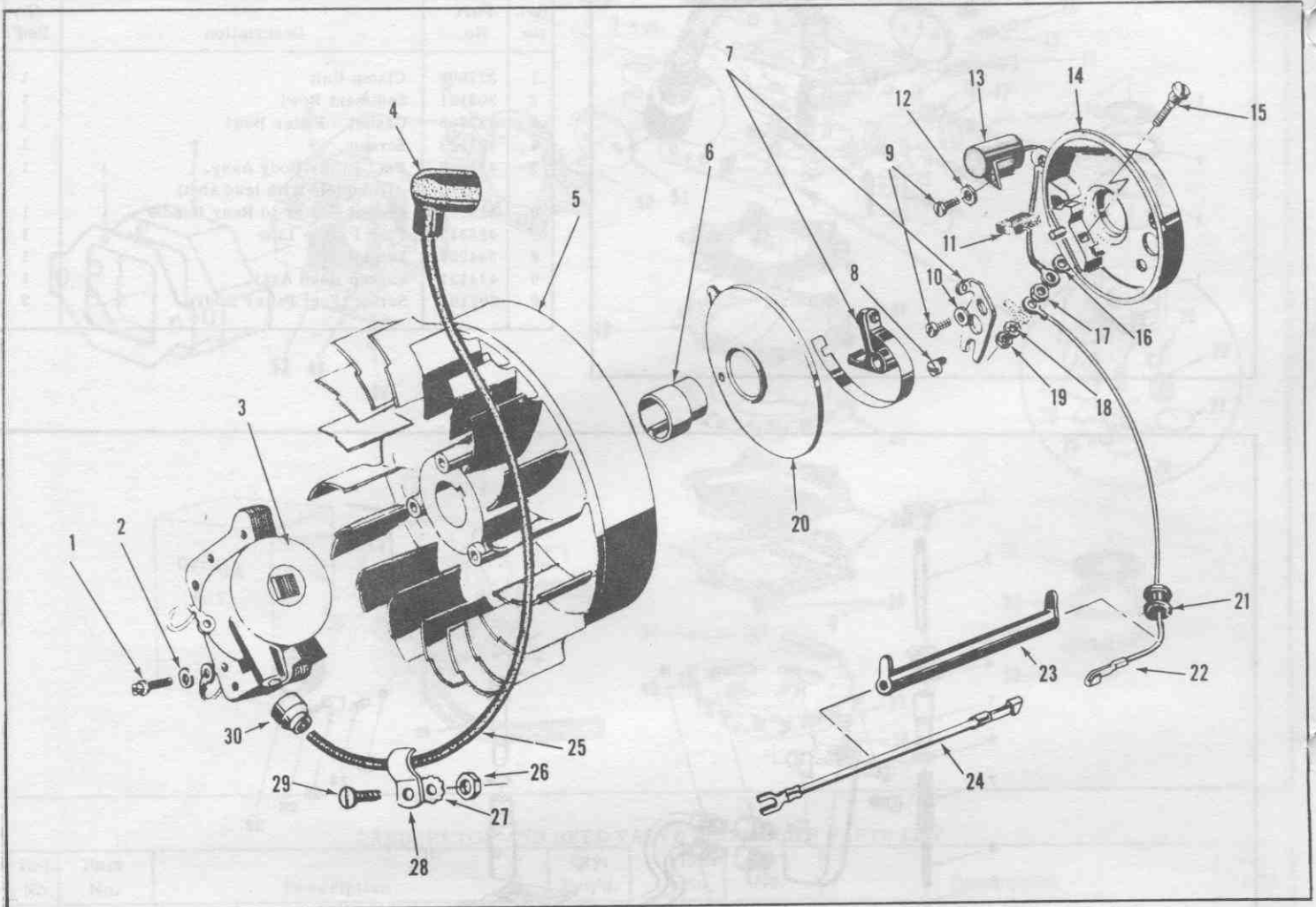
OIL PUMP

Ref. No.	Part No.	Description	Qty. Req'd.	Ref. No.	Part No.	Description	Qty. Req'd.
1	427704	Oiler Button	1	10	307194	Screw (Oil Pump to R.Hdle)	2
2	428818	Plunger Rod	1	11	428737	Oil Pump Body	1
3	428738	End Cap	1	12	428001	Fitting - Oiler Line	1
4	202755	Retaining Ring	1	13	471478	Outlet Valve Assy.	1
5	428343	Plunger	1	14	471940	Oil Line(Junc.Plto In. Vlv)	1
6	428906	O Ring	1	15	471941	Oil Line(Junc.Plto In. Vlv)	1
7	428357	Plunger Spring	1	16	429499	Junction Plate	1
8	428342	Ball Spring	1	17	427102	Gasket	1
9	428341	Ball 1/4" Dia.	1	18	305230	Screw	6

AUTOMATIC OILER

19	473388	Plunger Assembly	1	23	308528	O Ring	1
20	202893	O Ring - Bushing	2	24	429503	Pin	1
21	429501	Bushing	1	25	429504	Retaining Clip	1
22	429500	Worm Gear	1	26	307191	Screw	1

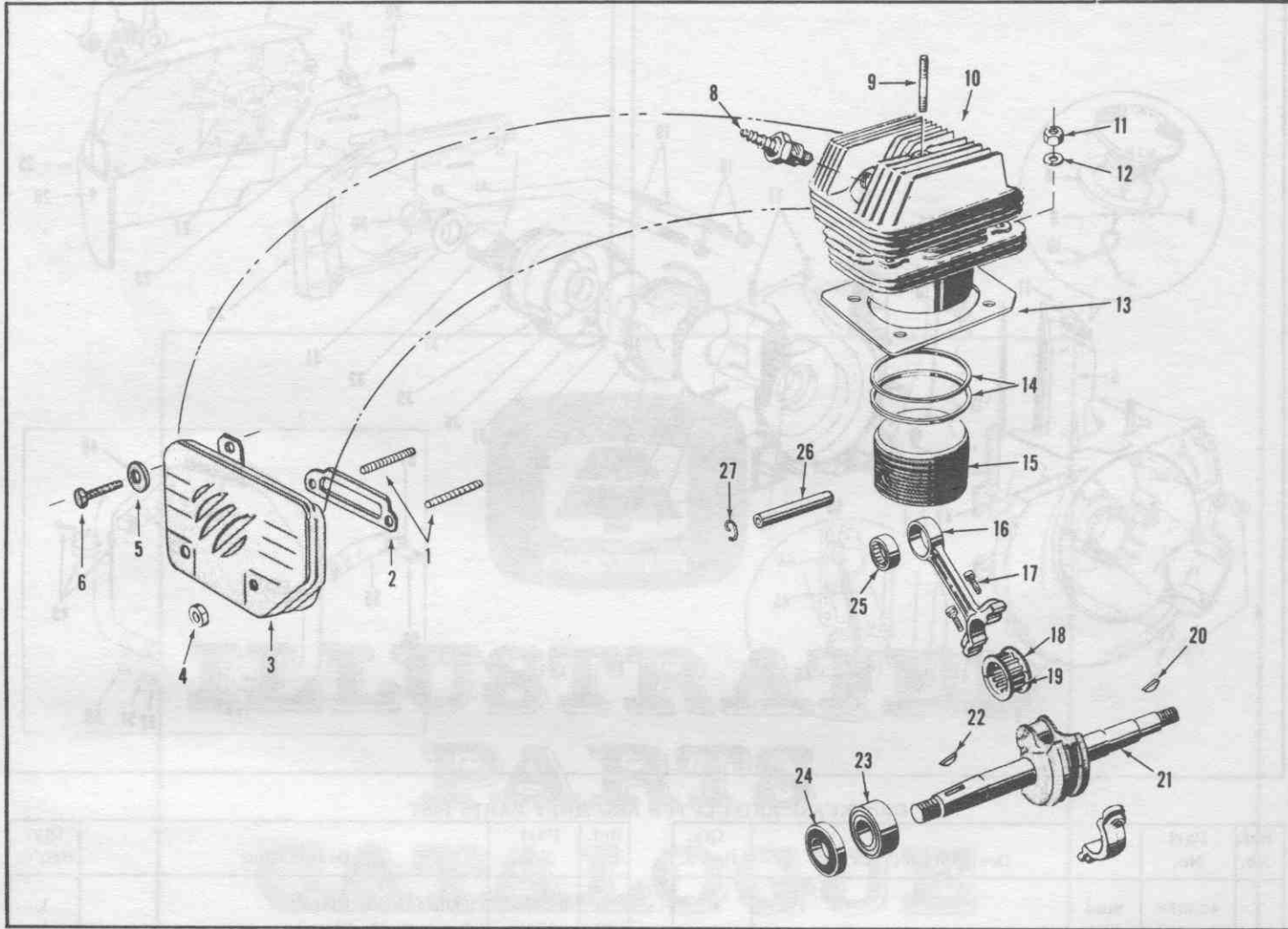
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MAGNETO PARTS LIST

Ref. No.	Part No.	Description	Qty. Req'd.
1	510397	Screw	3
2	300154	Washer	1
3	580454	Oil & Lamination Assy.	1
4	580339	Sparky Assy.	1
5	471937	Flywheel Assy.	1
6	510603	Cam	1
7	580560	Breaker Point Set	1
8	510185	Eccentric Screw	1
9	307193	Screw (Cond. to C'Case)	2
10	303497	Washer	1
11	429505	Oiler Wick	1
12	303497	Washer	1
13	426528	Condenser	1
14	510579	Hsg. (Contact Breaker)	1
15	426522	Terminal Screw	1

Ref. No.	Part No.	Description	Qty. Req'd.
16	307189	Washer	1
17	302437	Nut	1
18	307247	Washer	1
19	302437	Nut	1
20	510577	Cover (Breaker Hsg.)	1
21	425338	Switch Wire Grommet	1
22	471985	Switch Wire Assy. (Mag. End)	1
23	303806	Insulating Sleeve	1
24	471986	Switch End (Wire Assy.)	1
25	426232	Hi Tension Wire	1
26	130450	Nut	1
27	303916	Washer	1
28	120001	Clamp	1
29	302812	Screw	1
30	313586	Insulating Cover	1

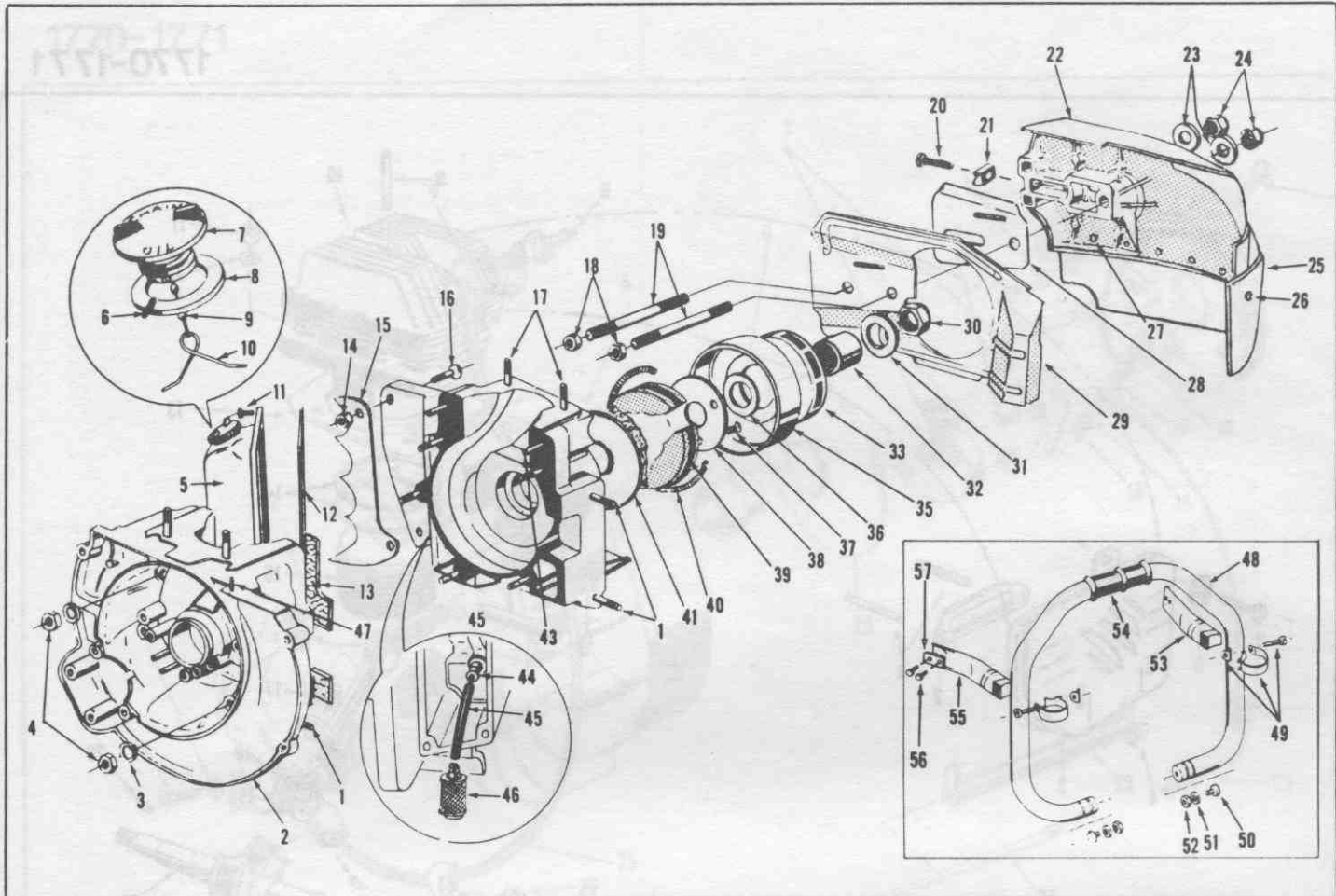


ENGINE PARTS LIST

Ref. No.	Part No.	Description	Qty. Req'd.
1	427601	Stud (Muffler)	2
2	427600	Gasket (Muffler)	1
3	471860	Muffler Assy.	1
4	304609	Nut (Muffler)	2
5	308134	Washer (Muffler)	1
6	302468	Screw (Muffler)	1
8	428586	C-J 6 Spark Plug ●	1
9	429353	Stud	1
10.	473262	Cylinder Assy.	1
11.	306397	Nut (Cylinder to Crankcase)	4
12	306396	Washer (Cylinder to Crankcase)	4
13	427523	Gasket (Cyl. Base) Pack Of 5 - 471241	1
14	473381	Ring Set	1
15	473382	Piston W/ Dowel Pin	1

Ref. No.	Part No.	Description	Qty. Req'd.
16	470168	Connecting Rod	1
17	304610	Screw - Socket Head	2
18	470927	Bearing Cage Assy.	1
19	470926	Needles (Pkg. of 12)	1
20	427179	Key - Clutch	1
21	471942	Crankshaft	1
22	425061	Key - Flywheel	1
23	425066	Bearing	2
24	425076	Seal	2
25	429131	Needle Brg.	1
26	427480	Wrist Pin	1
27	425062	Retaining Pin	2

● Optional CJ4 428936



CRANKCASE AND CLUTCH ASSEMBLY PARTS LIST

Ref. No.	Part No.	Description	Qty. Req'd.	Ref. No.	Part No.	Description	Qty. Req'd.
1	425578	Stud	4	28	429400	Outer Guide Plate	1
2	473384	C'Case Assy.	1	29	427991	Inner Guide Plate	1
3	306396	Lockwasher	5	30	427181	Nut (Sprocket)	1
4	306397	Nut	5	31	427413	Washer (Sprocket)	1
5	427195	Cover (Oil Tank)	1	32	425091	Needle Bearing	1
6	427289	Taper Pin	1	33	471563	Sprocket Segment - .4 Pitch	1
7	427286	Body	1	35	471401	Drum and Spline Assy.	1
8	425074	Gasket	1	36	427185	Thrust (Washer)	1
9	427277	Bead Chain	1	37	302104	Screw (Clutch)	3
10	427288	Lock Spring	1	38	427270	Retaining Plate	1
11	302948	Screw (Oil Cover)	4	39	427187	Clutch Shoe	3
12	427196	Gasket (Oiler Body)	1	40	427188	Clutch Spring	1
13	427509	Gasket	1	41	470978	Clutch Driver Assy.	1
14	427170	Nut	2	43	427073	Taper Pin	2
15	471018	Eastern Pivot Grip Assy.	1	44	426220	Oiler Intake Connector	1
*	471019	Western Pivot Grip Assy.	1	45	426200	Oiler Inlet Tube	1
16	130491	Screw	2	46	470193	Oiler Pickup Assy.	1
17	425578	Studs	9	47	311534	Roll Pin	1
18	425078	Nut (Strut Stud)	2	48	473331	Front Handle Assy. (1771)	1
19	427242	Stud (Strut)	2	49	428963	Clamp Assy.	2
20	202190	Tension Screw	1	50	306501	Bolt	2
21	425672	Tension Pin	1	51	306325	Washer	2
22	471524	Strut Assy.	1	52	306932	Nut	2
*	471189	Bow Strut Assy.	1	53	429395	Front Handle Brace Blower Side	1
23	425116	Washer (Strut)	2	54	471016	Front Handle Grip	1
24	425031	Nut (Strut)	2	55	429394	Front Handle Brace - Strut Side	1
25	428907	Deflector	1	56	304607	Screw Hdle. Brace to Tank	4
26	428007	Rivet - Long	1	57	428916	Plate - Handle Brace Mtg.	2
27	427992	Rivet - Short	6	*	428956	Pivot Grip Support Bracket	1

* Not Shown